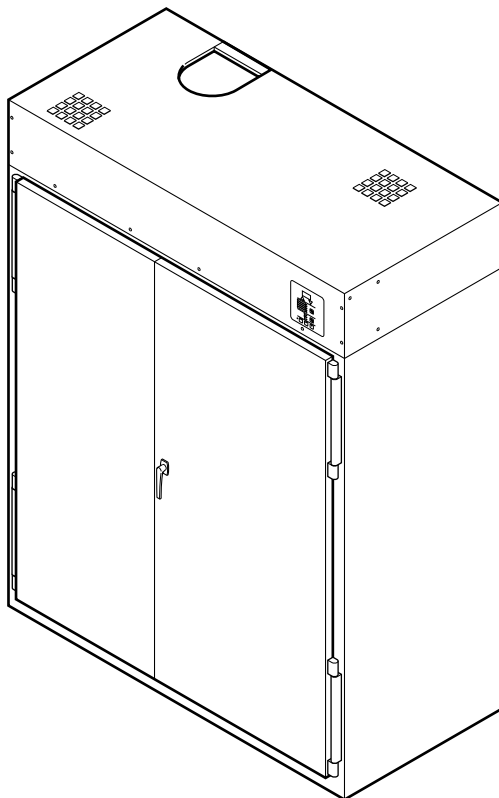


Gear Cabinet

Models Starting Serial No. 1103000001

Refer to Page 3 for Model Numbers



GER1C_FR004039

Table of Contents

Title	Page
Parts Ordering Information.....	2
Serial Plate Location	2
Model Identification	3
Main Assembly.....	4
Bonnet Assembly	6
DMP Control Board.....	8
Door Assemblies and Components	10
Heater Assembly.....	12
Control Tray - Non-CE 1 Phase Models	14
Control Tray - Non-CE 3 Phase Models	16
Control Tray - CE 3 Phase Models	18
Parts Index.....	21

© Copyright 2014, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate on back of machine or on inside door panel.

Model Identification

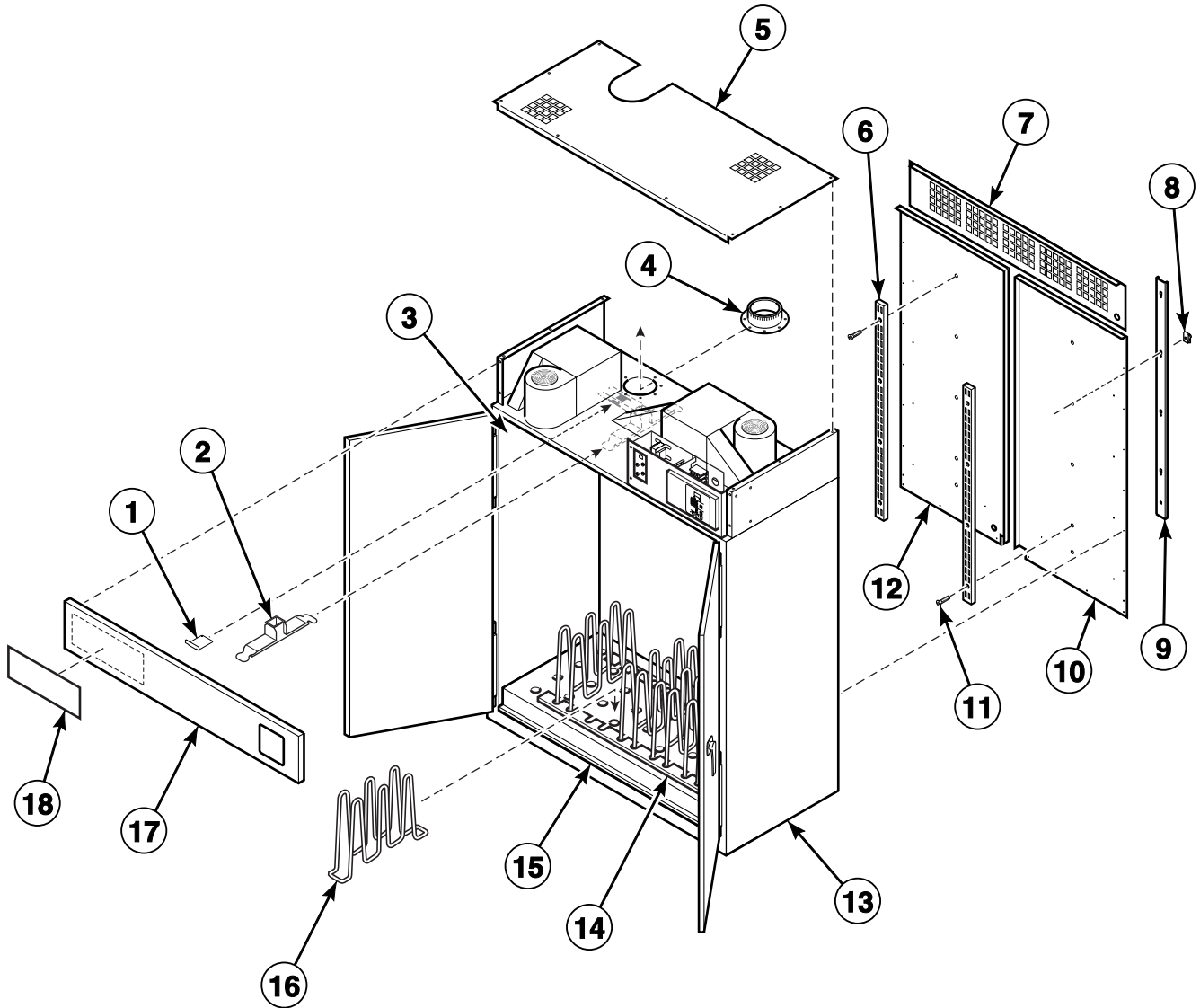
Information in this manual is applicable to these gear cabinet models:

CTGC6EDG44
CTGC6EDG45
CTGC6EDG64
CTGC6EDG65
CUGC6EDG75

ITGC6EDG44
ITGC6EDG45
ITGC6EDG64
ITGC6EDG65
IUGC6EDG75

UTGC6EDG44
UTGC6EDG45
UTGC6EDG64
UTGC6EDG65
UUGC6EDG75

Main Assembly

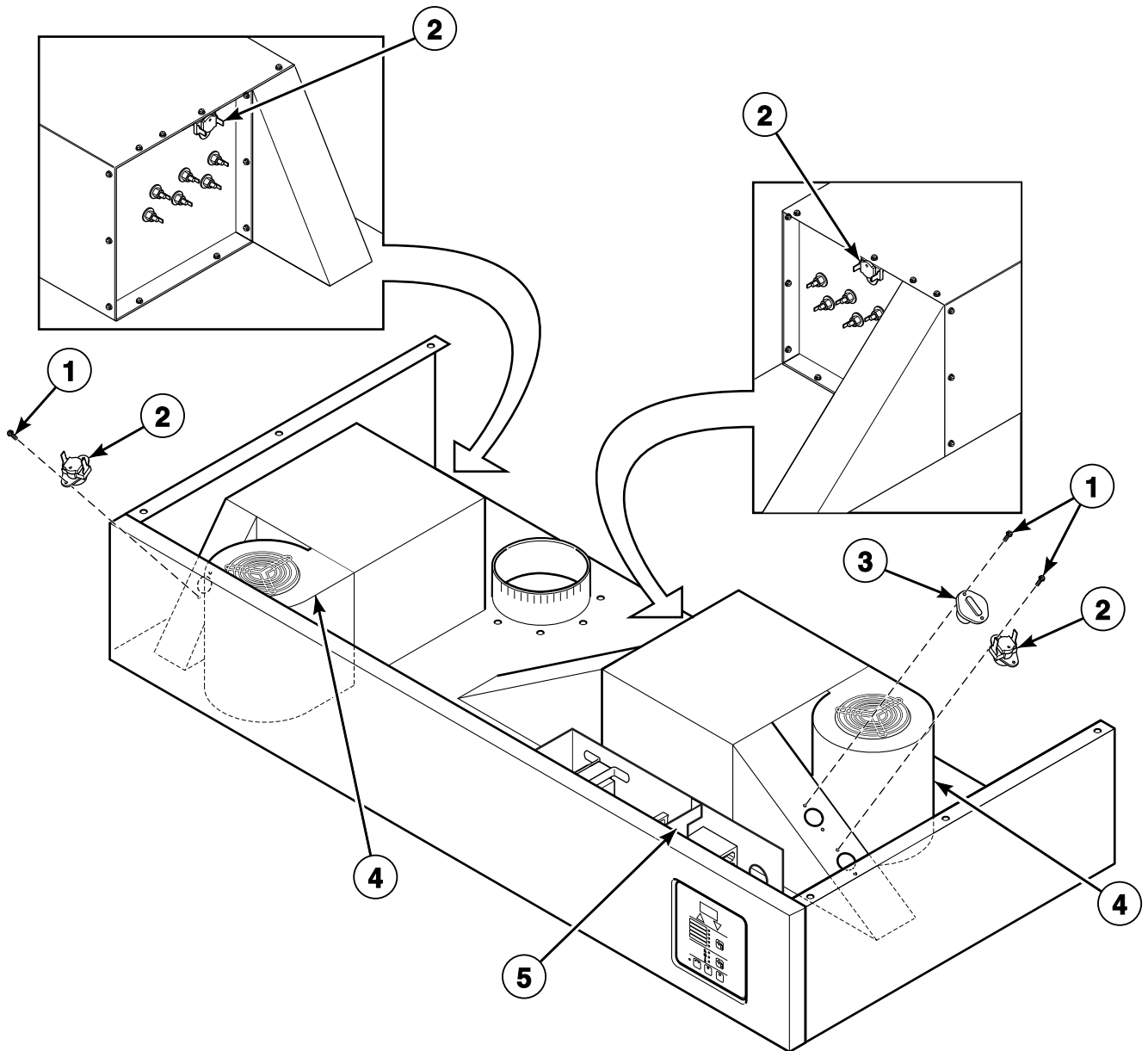


GER1P_FR004039

Main Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	FR250	Single Hose Shelf Assembly	Refer to Installation/Operation manual for installation instructions
1	FR223	Filler Plate	5 included; Use in place of hanger when drying
2	FR003992W	Hanger Assembly	6 required; Includes FR003939 Hanger, FR003940 Hanger Duct and 44097901 Pop Rivet
3	FR003904	Side Panel	Left
4	70017801	Exhaust Thimble	
5	FR003911	Top Cover	
6	FR003926	Bracket Channel	2 required
7	FR003931	Rear Panel	Upper
8	70030401	Nut	8 required
9	FR003915	Back Channel	2 required
10	FR003900	Rear Right Panel	
11	FR004022	Screw	8 required
12	FR003901	Rear Left Panel	
13	FR003905	Side Panel	Right
14	FR004023W	Boot Bracket	2 required
15	FR003927	Duct Bottom	
16	FR003941	Boot Hanger	5 required
17	FR003925	Control Panel	
18	70348501	Nameplate	C models
	70348601	Nameplate	I models
	M412963	Nameplate Overlay	U models

Bonnet Assembly

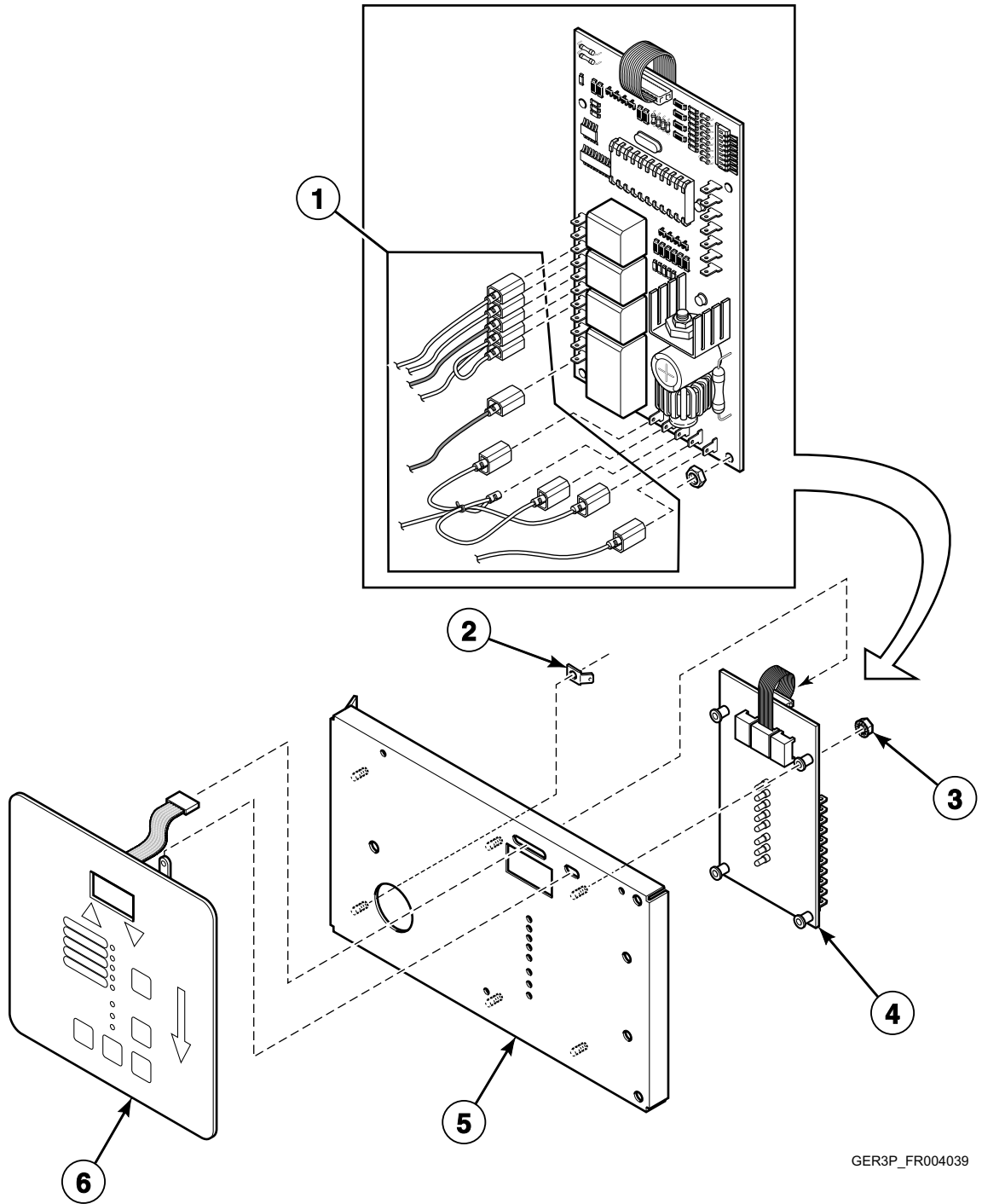


GER2P_FR004039

Bonnet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	FR183P	Capacitor	Use with item 4
1	430497	Screw	
2	M406412	Limit Thermostat	4 required
3	TU11991K	Thermistor Kit	
4	FR00311	Blower Assembly	230 Volt/50 or 60 Hertz
	FR00331	Motor Blower and Connector Assembly	380, 400-415 Volt/50 Hertz
5	FR003913	Control Box Wrap	

DMP Control Board

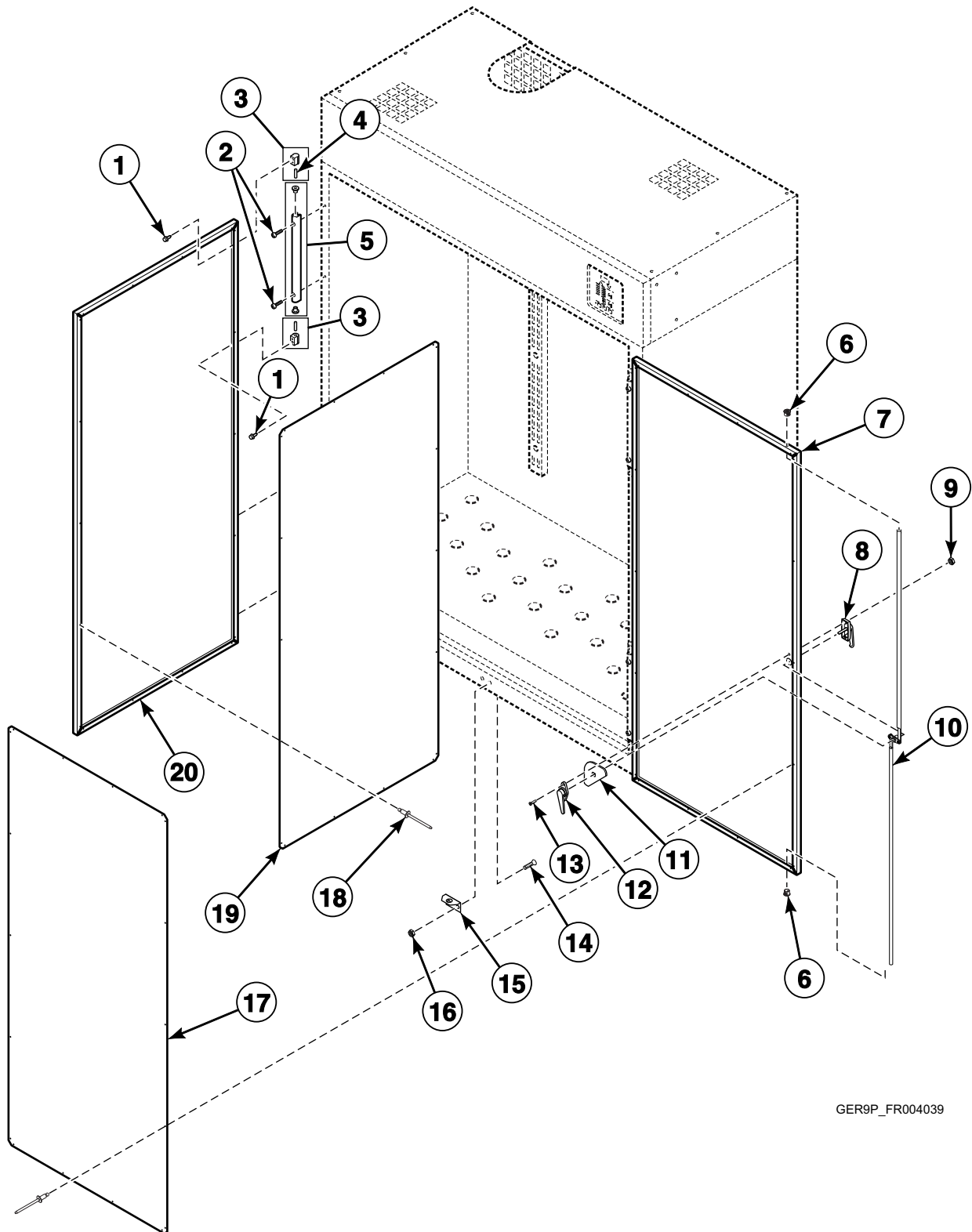


GER3P_FR004039

DMP Control Board

REF	PART NO.	DESCRIPTION	COMMENTS
1	FR003945	Front Control Box Harness	
2	00177	Male Tab Terminal	
3	29787	Nut	
4	FR180	DMP Gear Controller	
5	44040901	Control Plate Assembly	
6	44037901P	Membrane Switch	

Door Assemblies and Components

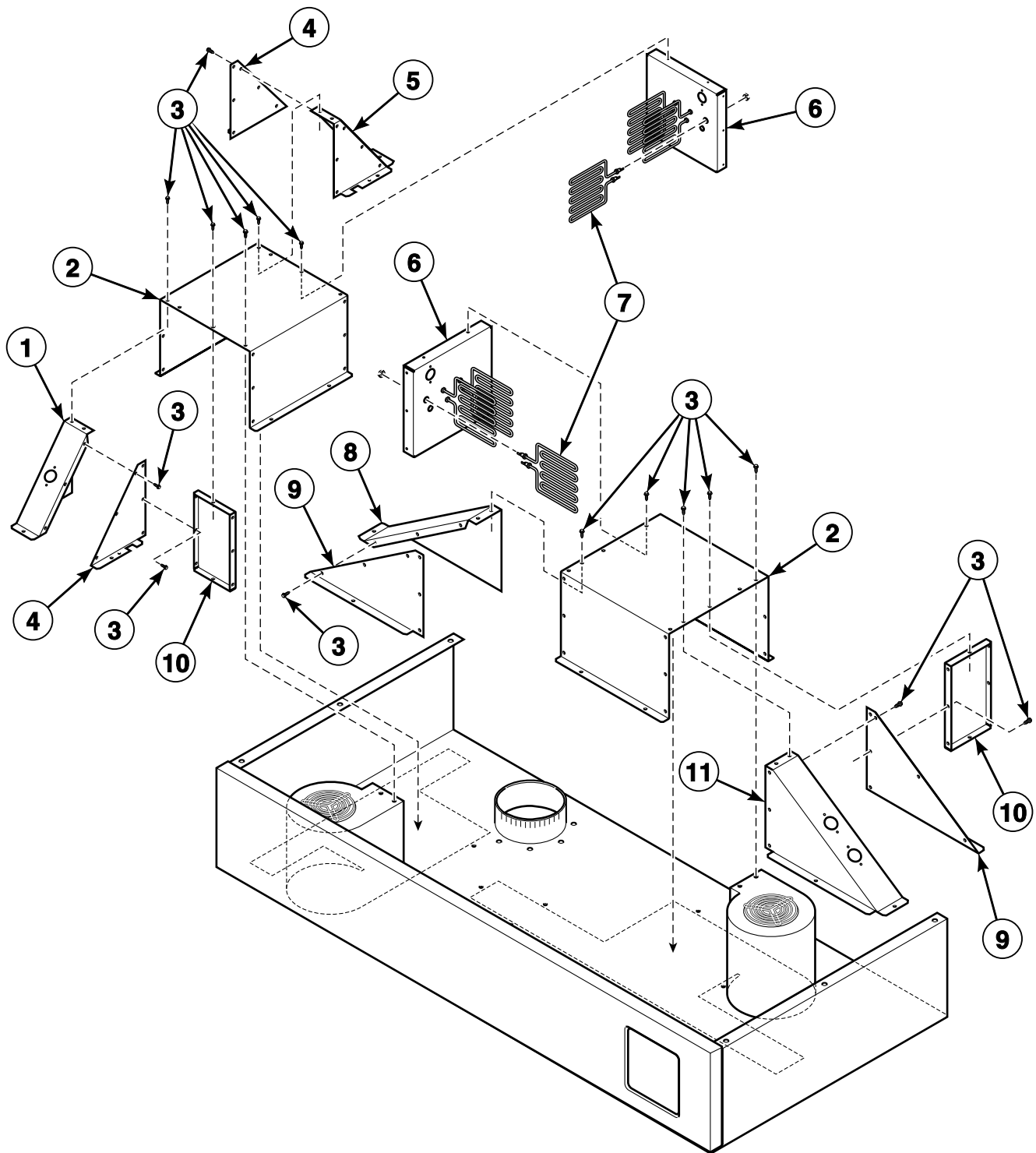


GER9P_FR004039

Door Assemblies and Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	61199	Screw	
2	70442101	Screw	
3	M4772P3	Cam and Hinge Kit	
4	70071401	Pin	
5	44035001	Door Hinge Lug Assembly	
6	FR256	Bushing	2 required; Used with door latch rods
7	FR003908	Right Door	
8	FR004025	Door Handle	
9	44088001	Nut	2 required
10	FR122	Rod Latch Assembly	
11	FR003938	Handle Stop Plate	
12	FR123	Handle	
13	FR00292	Screw	
14	32184	Bolt	
15	FR003932	Door Latch Clip	
16	23951	Nut	
17	FR003910	Inside Door Panel	Right
18	70058501	Pop Rivet	
19	FR003909	Inside Door Panel	Left
20	FR003907	Left Door	

Heater Assembly

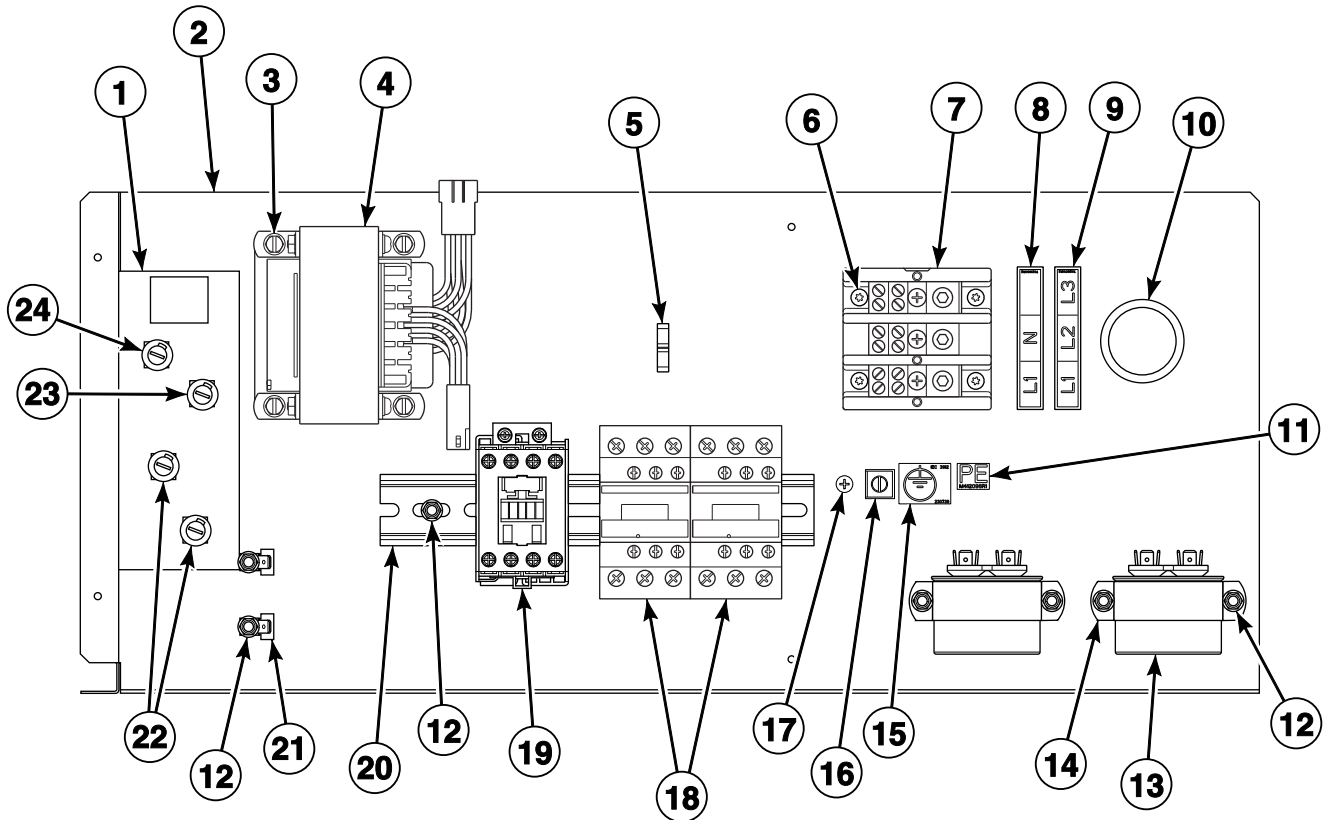


GER5P_FR004039

Heater Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	FR004019	Heat Duct	Front
2	FR003917	Heat Duct	Top
3	430497	Screw	
4	FR003922	Front Cover Duct	
5	FR003921	Heat Duct	Rear
6	FR003923	Heater Element Cover	
7	FR120	Heater	6 required; Includes nuts and washers
8	FR003920	Heater Duct	Right
9	FR003919	Front Duct Cover	
10	FR003918	Blower Heater Cover	
11	FR003993	Heater Duct	Left

Control Tray - Non-CE 1 Phase Models

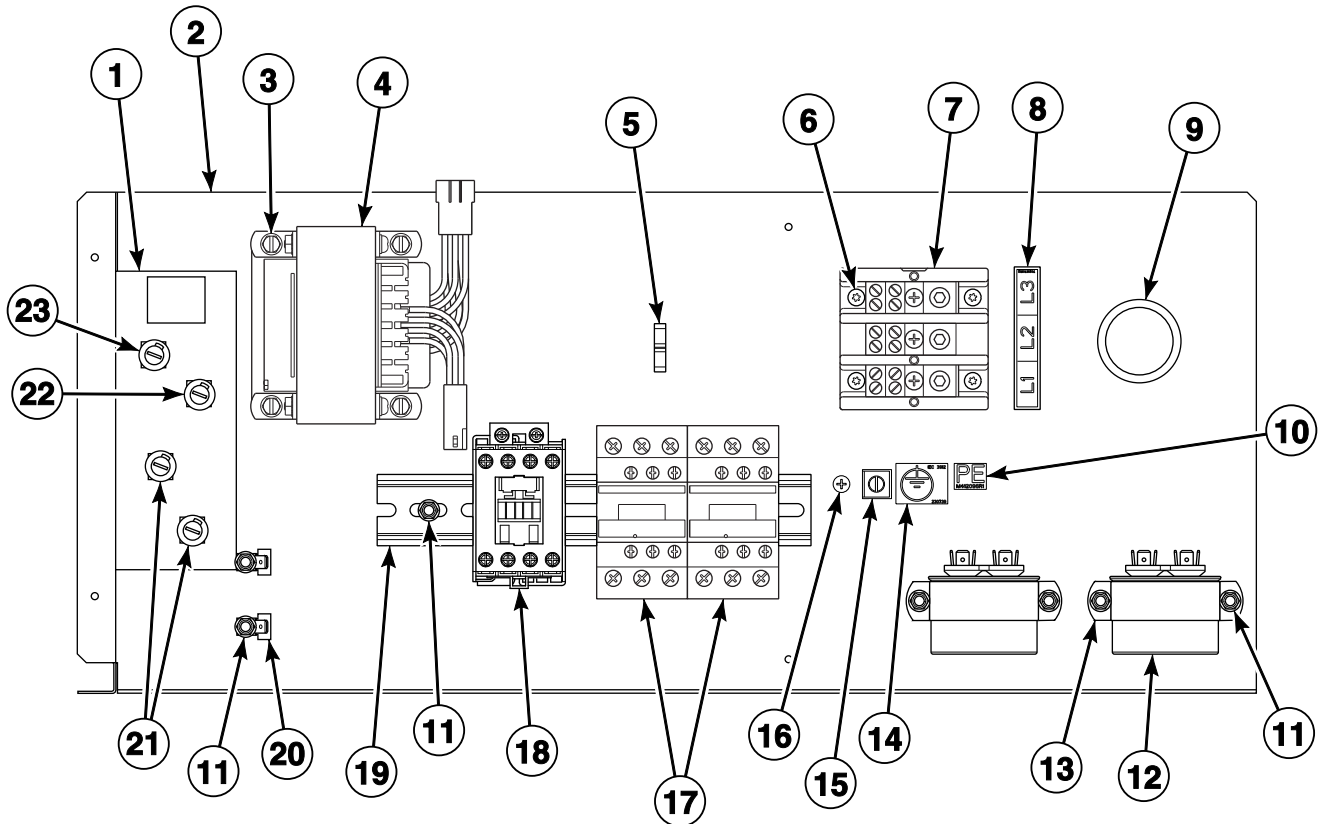


GER6P_FR004039

Control Tray - Non-CE 1 Phase Models

REF	PART NO.	DESCRIPTION	COMMENTS
	FR003944	Main Harness	
	FR003947	Control Tray Harness	
	FR003948	Power Harness	
	FR003950	Motor Harness	
	FR003952	Heater Harness	
	70355801P	Electric Contactor Jumper Set Harness	
	FR003956	Power Jumper Assembly	2 required
	M413507	Jumper Configuration Assembly	240 Volt
	M413506	Jumper Harness Assembly	208 Volt
	70337201	Fuse Label	
1	70306901	Fuse Bracket	
2	FR003924	Contactor Box	
3	70030501	Expansion Clip	4 required
	F8206901	Screw	4 required
4	M414228P	Transformer	
5	70366201	Wire Clip	
6	39733	Screw	4 required
7	M413865	Terminal Block	
	44014901P	Power Distribution Block Cover	
8	70218801	Wire Label	
9	70218701	Wire Label	
10	M405340	Snap Bushing	
11	M412096	Earth Terminal Sticker	
12	51780	Screw	
13	FR183P	Capacitor	2 required
14	FR184	Bracket	2 required
15	F230739	Ground Decal	
16	M411283	Ground Lug Connector	
17	F430232	Nut	
	F430903	Screw	
18	70343301P	Contactor	2 required
19	70323701P	Contactor	
20	M412689	Din Rail	
21	00177	Male Tab Terminal	2 required
22	70406701	Fuse	2 required; 2 Amp
	70329401P	Fuse Holder Body	2 required
	70329501	Fuse Holder Cap	2 required
23	70406601	Fuse	3.5 Amp
	70329401P	Fuse Holder Body	
	70329501	Fuse Holder Cap	
24	70406501	Fuse	1.25 Amp
	70329401P	Fuse Holder Body	
	70329501	Fuse Holder Cap	

Control Tray - Non-CE 3 Phase Models

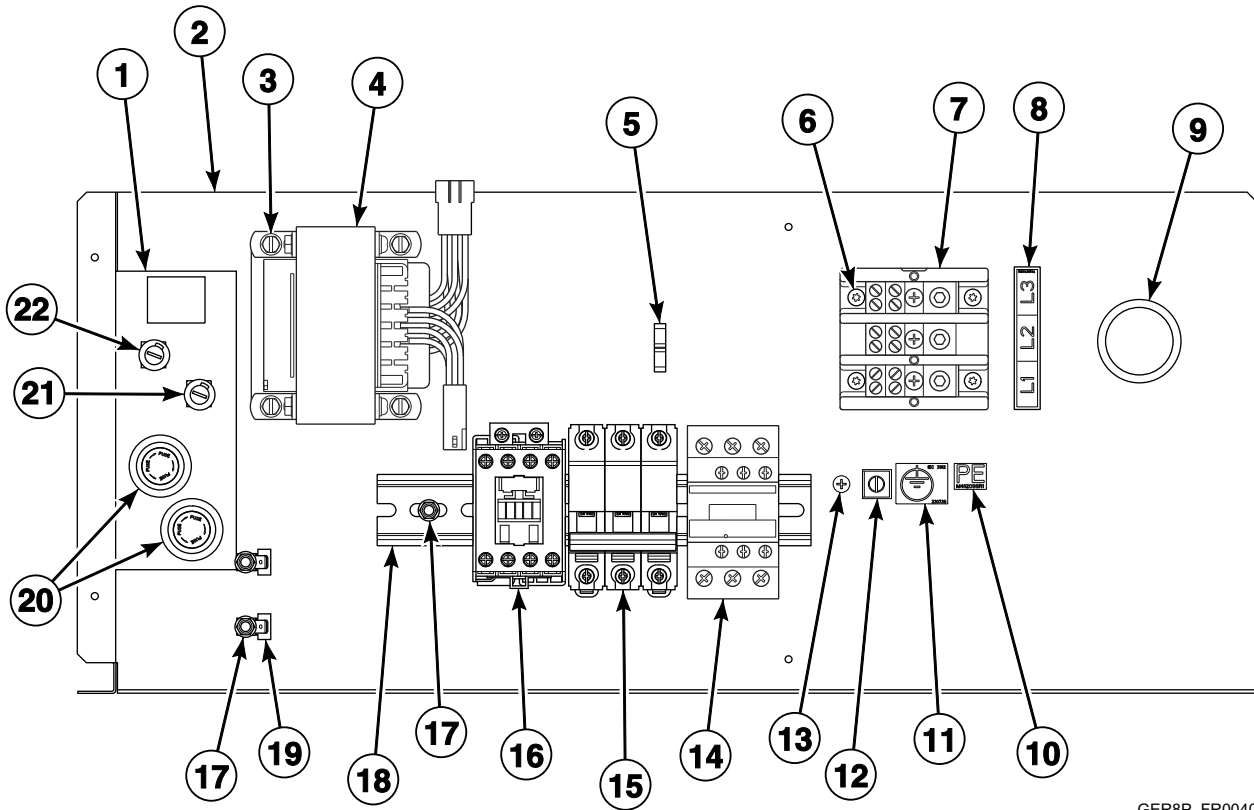


GER7P_FR004039

Control Tray - Non-CE 3 Phase Models

REF	PART NO.	DESCRIPTION	COMMENTS
	FR003944	Main Harness	
	FR003947	Control Tray Harness	
	FR003948	Power Harness	
	FR003950	Motor Harness	
	FR003953	Heater Harness	
	70355801P	Electric Contactor Jumper Set Harness	
	FR003956	Power Jumper Assembly	2 required
	M413507	Jumper Configuration Assembly	240 Volt
	M413506	Jumper Harness Assembly	208 Volt
	70337201	Fuse Label	
1	70306901	Fuse Bracket	
2	FR003924	Contactor Box	
3	70030501	Expansion Clip	4 required
	F8206901	Screw	4 required
4	M414228P	Transformer	
5	70366201	Wire Clip	
6	39733	Screw	4 required
7	M413865	Terminal Block	
	44014901P	Power Distribution Block Cover	
8	70218701	Wire Label	
9	M405340	Snap Bushing	
10	M412096	Earth Terminal Sticker	
11	51780	Screw	
12	FR183P	Capacitor	2 required
13	FR184	Bracket	2 required
14	F230739	Ground Decal	
15	M411283	Ground Lug Connector	
16	F430232	Nut	
	F430903	Screw	
17	70343301P	Contactor	2 required
18	70323701P	Contactor	
19	M412689	Din Rail	
20	00177	Male Tab Terminal	2 required
21	70406701	Fuse	2 required; 2 Amp
	70329401P	Fuse Holder Body	2 required
	70329501	Fuse Holder Cap	2 required
22	70406601	Fuse	3.5 Amp
	70329401P	Fuse Holder Body	
	70329501	Fuse Holder Cap	
23	70406501	Fuse	1.25 Amp
	70329401P	Fuse Holder Body	
	70329501	Fuse Holder Cap	

Control Tray - CE 3 Phase Models



GER8P_FR004039

Control Tray - CE 3 Phase Models

REF	PART NO.	DESCRIPTION	COMMENTS
	FR003944	Main Harness	
	FR003947	Control Tray Harness	
	FR003949	Power Harness	
	FR003951	Motor Harness	
	FR003954	Heater Harness	
	FR003956	Power Jumper Assembly	2 required
	FR00370	Heater Jumper Assembly	2 required
	M413508	Jumper Harness Assembly	
	M413509	Jumper Harness Assembly	
	70337401	Fuse Label	
1	70313602	Fuse Bracket	
2	FR003924	Contactor Box	
3	70030501	Expansion Clip	4 required
	F8206901	Screw	4 required
4	M414229P	Transformer	
5	70366201	Wire Clip	
6	39733	Screw	4 required
7	M413865	Terminal Block	
	44014901P	Power Distribution Block Cover	
8	70218701	Wire Label	
9	M405340	Snap Bushing	
10	M412096	Earth Terminal Sticker	
11	F230739	Ground Decal	
12	M411283	Ground Lug Connector	
13	F430232	Nut	
	F430903	Screw	
14	70343301P	Contactor	
15	M412407P	Circuit Breaker	
16	70323701P	Contactor	
17	51780	Screw	
18	M412689	Din Rail	
19	00177	Male Tab Terminal	2 required
20	M413621	Fuse	2 required; .5 Amp
	44155601P	Fuse Holder	2 required
21	70406601	Fuse	3.5 Amp
	70329401P	Fuse Holder Body	
	70329501	Fuse Holder Cap	
22	70406501	Fuse	1.25 Amp
	70329401P	Fuse Holder Body	
	70329501	Fuse Holder Cap	

[illegible]

Parts Index

B

Back Channel FR003915	5
Blower Assembly FR00311	7
Blower Heater Cover FR003918	13
Bolt 32184	11
Boot Bracket FR004023W	5
Boot Hanger FR003941	5
Bracket FR184	15, 17
Bracket Channel FR003926	5
Bushing FR256	11

C

Cam and Hinge Kit M4772P3	11
Capacitor FR183P	7, 15, 17
Circuit Breaker M412407P	19
Contactors 70323701P	15, 17, 19
70343301P	15, 17, 19
Contactors Box FR003924	15, 17, 19
Control Box Wrap FR003913	7
Control Panel FR003925	5
Control Plate Assembly 44040901	9
Control Tray Harness FR003947	15, 17, 19

D

Din Rail M412689	15, 17, 19
DMP Gear Controller FR180	9
Door Handle FR004025	11
Door Hinge Lug Assembly 44035001	11
Door Latch Clip FR003932	11
Duct Bottom FR003927	5

E

Earth Terminal Sticker M412096	15, 17, 19
Electric Contactor Jumper Set Harness 70355801P	15, 17
Exhaust Thimble 70017801	5
Expansion Clip 70030501	15, 17, 19

F

Filler Plate FR223	5
Front Control Box Harness FR003945	9
Front Cover Duct FR003922	13
Front Duct Cover FR003919	13
Fuse M413621	19
70406501	15, 17, 19
70406601	15, 17, 19
70406701	15, 17
Fuse Bracket 70306901	15, 17
70313602	19
Fuse Holder 44155601P	19
Fuse Holder Body 70329401P	15, 17, 19
Fuse Holder Cap 70329501	15, 17, 19
Fuse Label 70337201	15, 17
70337401	19

G

Ground Decal F230739	15, 17, 19
Ground Lug Connector M411283	15, 17, 19

H

Handle FR123	11
Handle Stop Plate FR003938	11
Hanger Assembly FR003992W	5
Heat Duct FR003917	13

N/A items do not appear in index.

FR003921	13
FR004019	13
Heater	
FR120	13
Heater Duct	
FR003920	13
FR003993	13
Heater Element Cover	
FR003923	13
Heater Harness	
FR003952	15
FR003953	17
FR003954	19
Heater Jumper Assembly	
FR00370	19

I

Inside Door Panel	
FR003909	11
FR003910	11

J

Jumper Configuration Assembly	
M413507	15, 17
Jumper Harness Assembly	
M413506	15, 17
M413508	19
M413509	19

L

Left Door	
FR003907	11
Limit Thermostat	
M406412	7

M

Main Harness	
FR003944	15, 17, 19
Male Tab Terminal	
00177	9, 15, 17, 19
Membrane Switch	
44037901P	9
Motor Blower and Connector Assembly	
FR00331	7
Motor Harness	
FR003950	15, 17
FR003951	19

N

Nameplate	
70348501	5
70348601	5

Nameplate Overlay	
M412963	5
Nut	
F430232	15, 17, 19
23951	11
29787	9
44088001	11
70030401	5

P

Pin	
70071401	11
Pop Rivet	
70058501	11
Power Distribution Block Cover	
44014901P	15, 17, 19
Power Harness	
FR003948	15, 17
FR003949	19
Power Jumper Assembly	
FR003956	15, 17, 19

R

Rear Left Panel	
FR003901	5
Rear Panel	
FR003931	5
Rear Right Panel	
FR003900	5
Right Door	
FR003908	11
Rod Latch Assembly	
FR122	11

S

Screw	
FR00292	11
FR004022	5
F430903	15, 17, 19
F8206901	15, 17, 19
39733	15, 17, 19
430497	7, 13
51780	15, 17, 19
61199	11
70442101	11
Side Panel	
FR003904	5
FR003905	5
Single Hose Shelf Assembly	
FR250	5
Snap Bushing	
M405340	15, 17, 19

T

Terminal Block	
M413865	15, 17, 19

N/A items do not appear in index.

Thermistor Kit	
TU11991K	7
Top Cover	
FR003911	5
Transformer	
M414228P	15, 17
M414229P	19

W

Wire Clip	
70366201	15, 17, 19
Wire Label	
70218701	15, 17, 19
70218801	15

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.